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ATTACHMENT TO A PATENT APPLICATION

DOCKET NO.: 5001-441-1

ENTITLED: IMPROVED MAGAZINE AND SLIDE LEVER ASSEMBLY FOR A  
SEMI-AUTOMATIC FIREARM

INVENTOR(S): John Kapusta

INCLUDING: Specification; Claims; Abstract; and five sheets of Informal Drawings

**IMPROVED MAGAZINE AND SLIDE LEVER ASSEMBLY FOR A  
SEMI-AUTOMATIC FIREARM**

**CROSS REFERENCE TO RELATED APPLICATIONS**

[0001] This application claims the benefit of U.S. Provisional Application Serial No. 60/446,139, filed on February 10, 2003, and herein incorporated by reference in its entirety.

**FIELD OF THE INVENTION**

[0002] This invention relates in general to a magazine and slide lever assembly, and deals more particularly with a magazine and slide lever assembly that is capable of accommodating multiple caliber ammunition while assuredly latching the slide of the firearm in its open position.

**BACKGROUND OF THE INVENTION**

[0003] Semi-automatic firearms are well known and are often characterized by a magazine well formed in the grip of the firearm which is adapted to receive a magazine containing multiple rounds of ammunition therein. These magazines are themselves further characterized by a magazine follower and spring assembly which urges the stacked ammunition, round by round, into the firearm, automatically feeding ammunition after the previous round has been fired and the case extracted or ejected.

[0004] As shown in figure 1, a known magazine follower **10** sits atop a biasing spring and is positioned within the magazine **12**, directly under the first round fed into the magazine. The spring is placed between a floor plate **14** at the bottom of the magazine and the magazine follower, and provides the necessary biasing force to urge the ammunition into the firing chamber. As shown in Figure 1, the magazine **12** is in its empty position, with the magazine follower **10** in its extreme unloaded position.

[0005] Magazine followers generally move downward into the magazine when the magazine is loaded with ammunition. This compresses the spring and provides maximum return force. The magazine follower is urged upward by the spring force as ammunition is unloaded or as the weapon is fired.

[0006] One of the characteristics of certain semi-automatic firearms is that the slide is designed to stay open in the fully retracted mode after firing the last round in the magazine. This indicates that the firearm is empty of ammunition, and it also allows an operator to visually inspect the firing chamber and barrel.

[0007] Typically, semi-automatic firearms also include a slide lever integral to the frame which protrudes into the top of the magazine far enough to engage the follower, but not so far that the bullet will contact the slide lever and thereby cause the firearm to malfunction. In this regard, the slide lever is designed to take advantage of the characteristic of a standard cased round of ammunition. Figure 2 illustrates a known slide lever **16**, including a biasing arm **18** as well as a post **20** that is integrally mated to the firearm frame to provide selective rotation of the slide lever **16**.

[0008] A round of ammunition comprises a bullet which sits atop and is engaged by a case which typically contains a primer and a propellant. Moreover, the overall shape of the round typically involves a lessened diameter at the top of the bullet as compared to the diameter at the bullet case interface, resulting in a substantial taper to the overall profile of the round.

[0009] When viewed from above then the round of ammunition will sit atop the magazine follower and there will be a portion of the follower which is not overlain by the round of ammunition due to the taper of the bullet.

[0010] Gun designers have taken advantage of these characteristics such that the biasing arm **18** on the slide lever **16** will contact the lip **22** of the magazine follower **10** as the magazine follower **10** rises in the magazine **12**. After the last round has been expended from the magazine **12**, the continued contact between the lip **22** and the biasing arm **18** causes the slide lever **16** to be rotated about the post **20**, displacing the biasing arm **18** and a catch **24** upwards. A corresponding notch is cut in the slide of the firearm such that when the slide lever **16** is biased

upwards, the catch 24 will engaged the notch in the slide, thereby stopping its forward movement.

[0011] Most bullets have a profile, or ogive, which is small enough to have an adequate distance between the outer edge of the bullet and the edge of the follower to allow engagement of the lip 22 with the biasing arm 18. Indeed, as shown in Figure 2, the biasing arm 18 includes a tapered distal end 26 to help ensure that the rounds loaded in the magazine 12 are not interfered with by the biasing arm 18. The profile of the bullet is not, however, controlled by any industry or government regulations or guidelines, therefore the introduction of a differing sized caliber round in a given magazine may cause operational interruptions, such as jamming of the loading and/or feeding action of the magazine. This concern exists, regardless of the caliber of bullet used, whenever larger sized rounds are housed within a magazine originally adapted for a smaller round.

[0012] While larger caliber rounds, particularly those with large ogives, may fit within a magazine originally designed for smaller calibers, problems therefore oftentimes exist. As alluded to previously, this is because while the round of ammunition may well fit in the magazine itself, the ogive of such a round may be too large to allow the bullet to clear the tapered end 26 of the biasing arm 18 on the slide lever 16. As a result, the slide lever 16 would be moved upward with every new feed of ammunition into the chamber, causing the gun to malfunction and lock open with each and every round.

[0013] In some cases the firearm manufacturers have responded by decreasing the inward extension, or length, of the biasing arm 18 on the slide lever 16 in order to accommodate bullet designs of having varying degrees of ogive. This has proven to be an unreliable alteration as the firearm may then malfunction by not consistently locking the slide in its open position after the last round, since the extension by the biasing arm 18 into the magazine well can be marginal and, in certain instances, will miss the lip of the magazine follower 10 completely.

[0014] Indeed, certain manufacturers have in fact warned their customers to carefully select an ammunition to insure that neither of the above failure scenarios are present.

[0015] Other manufacturers have addressed this problem by designing wider and longer magazines and associated followers to provide a larger surface against which the biasing arm may engage the follower. This mandates, however, a larger firearm frame which is objectionable to many consumers causing them not to buy the product. In addition it requires more material and increases the weight of the firearm and generally increases the cost of the finished firearm.

[0016] With the forgoing problems and concerns in mind, it is the general object of the present invention to provide a magazine follower and assembly such that the need for an oversized frame is obviated, while still permitting a single magazine to be used in conjunction with multiple ammunition calibers having bullets of various ogives.

### **SUMMARY OF THE INVENTION**

[0017] It is an object of the present invention to provide a magazine and slide lever assembly.

[0018] It is another object of the present invention to provide a magazine and slide lever assembly which is capable of accommodating rounds of ammunition having differing ogives.

[0019] It is another object of the present invention to provide a magazine and slide lever assembly which is capable of accommodating differing caliber rounds of ammunition.

[0020] It is another object of the present invention to provide a magazine and slide lever assembly which is capable of accommodating differing caliber rounds of ammunition without jamming, either during a loading or a feeding operation.

[0021] It is another object of the present invention to provide a magazine and slide lever assembly which is capable of accommodating differing caliber rounds of ammunition without increasing the size of other portions of the firearm, such as the handgrip portion.

[0022] It is another object of the present invention to provide a magazine and slide lever assembly which assuredly latches the slide of a firearm in its open position after the last round of ammunition has been discharged from the magazine.

[0023] It is another object of the present invention to provide a magazine and slide lever assembly which increases the manufacturing tolerances of the firearm.

[0024] It is another object of the present invention to provide a magazine and slide lever assembly which does not require a portion of the slide lever to protrude into the body of the magazine.

[0025] It is another object of the present invention to provide a magazine and slide lever assembly which is more easily and economically manufactured.

[0026] It is another object of the present invention to provide a magazine which does not interfere with the movement of the magazine follower housed within the magazine.

[0027] These and other objectives of the present invention, and their preferred embodiments, shall become clear by consideration of the specification, claims and drawings taken as a whole.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

[0028] Figure 1 is a planar, side view of a known firearm magazine.

[0029] Figure 2 is a top view of a known slide lever.

[0030] Figure 3 is a planar, side view of a firearm equipped with a magazine and slide lever according to one embodiment of the present invention.

[0031] Figure 4 is a planar, side view of the firearm shown in Figure 3, wherein the slide of the firearm is latched in its open position.

[0032] Figure 5 is a planar, side view of a firearm magazine, according to one embodiment of the present invention.

[0033] Figure 6 is a top view of the firearm magazine shown in Figure 5.

[0034] Figure 7 is a top view of a slide lever, according to one embodiment of the present invention.

### **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

[0035] Figure 3 illustrates a firearm **100** having a slide **102** and a slide lever **104** according to one embodiment of the present invention. The firearm **100** is designed to accept a magazine, itself holding a plurality of rounds of ammunition, in a magazine well that is formed in the handgrip portion **108** of the firearm **100**. The firearm **100** discharges a round of ammunition from the magazine in a known fashion upon actuation of a trigger member **106**.

[0036] It is an important aspect of the present invention that upon the discharge of the last round of ammunition, the slide **102** of the firearm **100** will become arrested in its open position, as shown in Figure 4, through the interaction of a slide recess **110**, formed in the slide **102**, and a catch **112** provided on the slide lever **104**. The manner in which the slide lever **104** assuredly arrests the slide **102** in its open position will become clear by a subsequent review of the drawing figures and their respective descriptions.

[0037] As discussed previously in conjunction with Figures 1 and 2, the performance of known slide levers and magazine assemblies suffer due to the marginal interaction between the lip **22** of the magazine follower **10** and the tapered distal end **26** of the biasing arm **18**. That is, while it is vitally important for the biasing arm **18** to assuredly contact the lip **22** in order to assure that the catch **24** will be rotated to its engaging position with the firearm slide, care had to be taken to ensure that the biasing arm **18** did not extend too far into the body of the magazine **12**, otherwise it was likely that jamming of the magazine would occur.

[0038] Moreover, designers of known slide levers and magazine assemblies were also aware that operators would occasionally load rounds of ammunition in the magazine 12 which were of larger caliber than was originally intended for the magazine 12. Designers therefore had to leave enough room between the distal end 26 of the biasing arm 18, and the face of the bullet head to ensure that there was still enough dimensional clearance to accommodate bullets having differing ogives. Hence, the tight tolerances to which known biasing arms 18 were previously fashioned, including the tapered end 26, resulted in either the sporadic disengagement of the tapered end 26 from the lip 22, thereby causing the failure of the catch 24 from arresting the firearm slide, or the unintended intrusion of the tapered end 26 too far in the body of the magazine 12, thereby causing jamming in the loading and feeding process, especially when larger-than-designed caliber rounds were utilized.

[0039] The present invention seeks to overcome these drawbacks and restrictions by proposing new configurations for both the magazine and the slide lever. Figure 5 illustrates a planar side view of a magazine 200 according to one embodiment of the present invention. As shown in Figure 5, the magazine 200 includes a magazine follower 202 which sits atop a butt plate 204 and magazine spring 206 assembly for biasing the magazine follower 202 upwards in a feeding direction towards its empty position, shown in Figure 5. The magazine follower 202 is characterized by upper, typically inclined, surface 208 which is adapted to receive a round.

[0040] The magazine 200 further includes a follower cutout 210 which has a greater depth than known magazine cutouts. As will be explained in more detail later, the deeper magazine cutout 210 enables a protruding lip 212 of the follower 202 to be biased out from the interior body of the magazine 200 well prior to the last round being removed from the magazine 200. The protruding lip 212 can be clearly seen in Figure 6 as well.

[0041] Returning to Figure 1, it can be seen that the magazine follower 10 includes a follower body 11 extending downwardly therefrom and into the body of the magazine 12, as is known. In particular, Figure 1 shows that a front shroud 13 of the follower body 11 is disposed opposite a cutout 15 formed in the



upper portion of the magazine **12** when the magazine follower **10** has been biased adjacent the upper portion of the magazine **12**.

[0042] In contrast to the known configuration of the follower body **11** shown in Figure 1, Figure 5 illustrates that the front leg, or shroud, of the follower **202** has been removed in the area opposite the cutout **210**. That is, although the follower **202** also includes a follower body **203** extending downwardly therefrom and into the body of the magazine **200**, the front shroud of the follower body **203** is removed so as not to be disposed opposite the cutout **210**. By removing that portion of the follower **202** which faces the cutout **210**, there is no impediment to the protruding lip **212** emerging from the interior body of the magazine **200** when the magazine follower **202** has been biased adjacent the upper portion of the magazine **200**.

[0043] It is therefore another important aspect of the present invention that the front shroud of the follower **202** is removed adjacent the protruding lip **212** to ensure that the protruding lip **212** extends past the plane defined by the outer wall of the magazine **200**. That is, without the absence of the front shroud of the follower **202**, the protruding lip **212** would not emerge from the interior of the magazine **200** as early as it is capable of doing so with the front shroud being removed. Thus, as will be discussed in more detail later, the absence of the front shroud ensures the interaction between the protruding lip **212** and the biasing arm of the slide lever.

[0044] Returning to Figure 5, it will be readily appreciated that the bottom **214** of the protruding lip **212** is beveled so as to facilitate the re-insertion of the follower **202**, including the protruding lip **212**, into the interior body of the magazine **200**, as is necessary during the loading of rounds into the magazine **200**.

[0045] Figure 6 illustrates a planar, top view of the magazine **200** and the follower **202**. As shown in Figure 6, the protruding lip **212** of the follower **202** is biased out of the cutout **210** and past the plane of the magazine wall **216**. A spring loaded plunger **218** is anchored in the body of the follower **202** and provides the necessary biasing force to push the lip **212** out of the cutout **210** formed by the absence of the front shroud and past the plane of the magazine wall **216**. The spring loaded plunger **218** shown in Figure 6 is preferably

embodied as a spring biased conical or rounded bearing element **219**, thereby ensuring that the spring biased plunger **218** is capable of assuredly sliding within the magazine **200** during movement of the magazine follower **202** in the feeding direction.

[0046] While the spring loaded plunger **218** has been described as including a spring biased conical or rounded bearing element **219**, it will be readily appreciated that other alternative biasing means may be utilized, such as but not limited to a leaf spring of the like, without departing from the broader aspects of the present invention.

[0047] It is therefore another important aspect of the present invention that a biasing element is provided to the follower **202** to ensure that the lip **212** emerges far enough out of the cutout **210**, thus ensuring contact with the biasing arm of the slide lever when the lip **212** is moved upwards in the magazine **200** and opposite the cutout **210**. It will be readily appreciated that while the spring loaded plunger **218** is designed to assuredly and repeatedly bias the lip **212** past the plane of the magazine wall **216**, the biasing force of the spring loaded plunger **218** must not be so great as to impede the upward motion of the follower **202** under the urging of the magazine spring **206**.

[0048] Another important aspect of the present invention resides in the orientation of the sealing, or mating, seam of the magazine wall **216**. The magazine **200** defines an elongated housing and, as shown in Figure 6, includes a rounded face **221** and an opposing planar face **223**. A mating seam **220** is formed in the planar face **223** of the magazine **200**, in contrast to the known magazine **12**, shown in Figure 1, where the seam **28** is formed adjacent the cutout area of the magazine **12**. By orienting the seam **220** in the back, planar face **223** of the magazine **200** the present invention removes the possibility that the lip **212** may become snagged or jammed by a seam otherwise formed adjacent the cutout, as shown in Figure 1.

[0049] Turning now to Figure 7, a slide lever **300** is shown in detail, according to one embodiment of the present invention. The slide lever **300** is substantially similar to the slide lever **104** shown in Figure 4 and performs a similar function. As shown in Figure 7, the slide lever **300** includes a biasing arm **302** as well as a

post 304 that is integrally mated to the frame of the firearm 100 to permit selective pivoting of the slide lever 300. The slide lever 300 further includes a restraining catch 306 which is oriented to become engaged with the slide recess 110 of the slide 102 when the biasing arm 302 is rotated upwards via the lip 212 of the magazine follower 202. In contrast to the known slide lever illustrated in Figure 2, the distal end 308 of the biasing arm 302 is not tapered.

[0050] It is therefore another important aspect of the present invention that the biasing arm 302 of the slide lever 300 is shorter than the biasing arm 18 of the known slide lever 16, as the biasing arm 302 need not extend into the cutout 210 of the magazine 200 in order to contact the lip 212. That is, by utilizing the spring loaded plunger 218 to bias the lip 212 past the plane of the magazine wall 216, there no longer exists any reason for the biasing arm 302 to extend in the interior body of the magazine 200. Thus, the present invention assuredly prevents the biasing arm 302 from interfering or jamming any round of ammunition loaded into the magazine 200, regardless of the caliber or ogive of the round utilized.

[0051] It will also be readily appreciated that by reducing the length and eliminating the tapered end of the biasing arm 302, the slide lever 300 of the present invention is more easily and economically produced. Indeed, another important aspect of the present invention is that the manufacturing tolerances for both the magazine 200 and the slide lever 300 are greatly increased, given the protruding nature of the lip 212 which both ensures contact with the biasing arm 302 while simultaneously relieving the burden on the biasing arm 302 from the possible interference with the ogive of a loaded round of ammunition.

[0052] It will also be readily appreciated that the present invention is applicable to single stack magazines, as well as those magazines where there is a stagger to the arrangement of rounds so that the rounds of ammunition are received in what is referred to as a double stack configuration.

[0053] Regardless of a single stack or double stack design, the present invention ensures that there is a portion of the follower which is not encompassed by the bullet profile, or ogive, regardless of the caliber of the round loaded in the magazine.

[0054] Indeed, it is another important aspect of the present invention that, when taken together, the slide lever **300** and the magazine **200** enable differing calibers of rounds to be selectively loaded into the magazine **200** without fear from jamming due to the differing ogives of these rounds. This flexibility, without fear of jamming, is heretofore unknown in the art and does not require the manufacture of larger firearm components, such as wider magazines and grip portions of the firearm, to be successful.

[0055] In operation, when the follower **202** is disposed opposite the cutout **210** of the magazine **200**, the lip **212** of the follower **202** will emerge from the interior body of the magazine **200** under the biasing force of the spring loaded plunger **218**. The lip **212** will extend beyond the plane of the magazine wall **216** and thereby contact the biasing arm **302** of the slide lever **300** which extends towards, but not into, the interior body of the magazine **200**. Further feeding of the magazine **200** will cause the slide lever **300** to rotate about the post **304** until the last round is fed from the magazine **200**. Upon the feeding of the last round, the lip **212** will cause the slide lever **300** to rotate to such an extent that the slide lever **300** will overcome the biasing force of a spring loaded pin **310**, thus permitting the restraining catch **306** to contact the slide recess **110** and arrest the slide **102** in its open position. Such an operation is enabled regardless of the caliber or ogive of the rounds loaded into the magazine **200**.

[0056] Moreover, it is still yet another important aspect of the present invention that by providing the magazine **200** with a deeper cutout **210**, an earlier interaction between the protruding lip **212** and a biasing arm **302** of the slide lever **300** may be accomplished.

[0057] While the invention has been described with reference to the preferred embodiments, it will be understood by those skilled in the art that various obvious changes may be made, and equivalents may be substituted for elements thereof, without departing from the essential scope of the present invention. Therefore, it is intended that the invention not be limited to the particular embodiments disclosed, but that the invention includes all equivalent embodiments.